NEHRP RECOMMENDED PROVISIONS SEISMIC DESIGN OF STEEL STRUCTURES

- Context in NEHRP Recommended Provisions
- Steel behavior
- Reference standards and design strength
- Moment resisting frames
- Braced frames
- Other topics
- Summary



Steel Design: Context in Provisions

Design basis: Strength limit state

Using the 2003 NEHRP Recommended Provisions:

Load combination Seismic load analysis Components and attachments Design of steel structures

Chap. 4 Chap. 5 Chap. 6 Chap. 8 AISC Seismic and others



Seismic Resisting Systems

<u>Unbraced Frames</u> •Joints are: Rigid/FR/PR/ Moment-resisting •Seismic classes are: Special/intermediate/ Ordinary/not detailed

Braced Frames

- Concentric bracing
- Eccentric bracing









Monotonic Stress-Strain Behavior





Instructional Material Complementing FEMA 451, Design Examples

Bending of Steel Beam



Instructional Material Complementing FEMA 451, Design Examples

Plastic Hinge Formation









Moment Curvature

Laboratory Test -- Annealed W Beam





Behavior Modes For Beams





Flexural Ductility of Steel Members Practical Limits

- 1 Lateral torsional buckling Brace well
- 2 Local buckling

Limit width-to-thickness ratios for compression elements

3 Fracture

Avoid by proper detailing



Local and Lateral Buckling







Instructional Material Complementing FEMA 451, Design Examples

Lateral Torsional Buckling





Local Buckling



Classical plate buckling solution:

$$\sigma_{cr} = \frac{k\pi^2 E}{12(1-\mu^2)(b/t)^2} \le \sigma_y$$

Substituting $\mu = 0.3$ and rearranging:

$$\frac{b}{t} \le 0.95 \sqrt{\frac{kE}{F_y}}$$



Local Buckling continued

With the plate buckling coefficient taken as 0.7 and an adjustment for residual stresses, the expression for b/t becomes:

$$\frac{b}{t} \le 0.38 \sqrt{\frac{E}{F_y}}$$

This is the slenderness requirement given in the AISC specification for compact flanges of I-shaped sections in bending. The coefficient is further reduced for sections to be used in seismic applications in the AISC Seismic specification

$$\frac{b}{t} \le 0.3 \sqrt{\frac{E}{F_y}}$$



Welded Beam to Column Laboratory Test - 1960s







Bolted Beam to Column Laboratory Test - 1960s





Pre-Northridge Standard







Following the 1994 Northridge earthquake, numerous failures of steel beam-to-column moment connections were identified. This led to a multiyear, multimillion dollar FEMAfunded research effort known as the SAC joint venture. The failures caused a fundamental rethinking of the design of seismic resistant steel moment connections.



Bottom Flange Weld Fracture Propagating Through Column Flange and Web





Instructional Material Complementing FEMA 451, Design Examples

Beam Bottom Flange Weld Fracture Causing a Column Divot Fracture





Northridge Failure

- Crack through weld
- Note backup bar and runoff tab





Northridge Failure





Instructional Material Complementing FEMA 451, Design Examples

Northridge Failures







Weld

Weld Fusion

Column Divot







Column Flange

HAZ

Lamellar Tear



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Flexural Mechanics at a Joint





Instructional Material Complementing FEMA 451, Design Examples

Welded Steel Frames

- Northridge showed serious flaws. Problems correlated with:
 - Weld material, detail concept and workmanship
 - Beam yield strength and size
 - Panel zone yield
- Repairs and new design
 - Move yield away from column face
 - (cover plates, haunches, "dog bone")
 - Verify through tests
- SAC Project: FEMA Publications 350 through 354



Reduced Beam Section (RBS) Test Specimen SAC Joint Venture



Graphics courtesy of Professor Chia-Ming Uang, University of California San Diego



T-stub Beam-Column Test SAC Joint Venture



Photo courtesy of Professor Roberto Leon, Georgia Institute of Technology



Instructional Material Complementing FEMA 451, Design Examples

T-Stub Failure Mechanisms



Net section fracture in stem of T-stub

Plastic hinge formation -- flange and web local buckling



Photos courtesy of Professor Roberto Leon, Georgia Institute of Technology



Instructional Material Complementing FEMA 451, Design Examples

T-Stub Connection Moment Rotation Plot



Graphic courtesy of Professor Roberto Leon, Georgia Institute of Technology



Extended Moment End-Plate Connection Results



Photo courtesy of Professor Thomas Murray, Virginia Tech



Instructional Material Complementing FEMA 451, Design Examples

Extended Moment End-Plate Connection Results



Graphics courtesy of Professor Thomas Murray, Virginia Tech



Ductility of Steel Frame Joints Limits

Welded Joints

- Brittle fracture of weld
- Lamellar tearing of base metal
- Joint design, testing, and inspection

Bolted Joints

- Fracture at net cross-section
- Excessive slip

Joint Too Weak For Member

- Shear in joint panel



Multistory Frame Laboratory Test





Flexural Ductility Effect of Axial Load





Axial Strut Laboratory test





Instructional Material Complementing FEMA 451, Design Examples

Cross Braced Frame

Laboratory test




Tension Rod (Counter) Bracing Conceptual Behavior





Eccentrically Braced Frame





Eccentrically Braced Frame Lab test of link





Steel Behavior

- Ductility
 - Material inherently ductile
 - Ductility of structure < ductility of material
- Damping
 - Welded structures have low damping
 - More damping in bolted structures due to slip at connections
 - Primary energy absorption is yielding of members



Steel Behavior

- Buckling
 - Most common steel failure under earthquake loads
 - Usually not ductile
 - Local buckling of portion of member
 - Global buckling of member
 - Global buckling of structure
- Fracture
 - Nonductile failure mode under earthquake loads
 - Heavy welded connections susceptible



NEHRP Recommended Provisions Steel Design

- Context in NEHRP Recommended Provisions
- Steel behavior
- Reference standards and design strength



ANSI/AISC 341-05 ANSI/AISC 341s1-05 An American National Standard

Seismic Provisions for Structural Steel Buildings Including Supplement No. 1

Seismic Provisions for Structural Steel Buildings dated Maroh 8, 2005 and Supplement No. 1 dated xxx, 2005

> Supersedes the Seismic Provisions for Structural Steel Buildings dated May 21, 2002 and all previous versions

Approved by the AISC Committee on Specifications and Issued by the AISC Board of Directors



AMERICAN INSTITUTE OF STEEL CONSTRUCTION, INC. One East Wacker Drive, Suite 700 Chicago, Illinois 60601-1802

ANSI/AISC 360-05 An American National Standard

Specification for Structural Steel Buildings

March 9, 2005

Supersedes the Load and Resistance Factor Design Specification for Structural Steel Buildings dated December 27, 1999, the Specification for Structural Steel Buldings— Allowable Stress Design and Plastic Design dated June 1, 1989, including Supplement No. 1, the Specification for Allowable Stress Design of Single-Angle Members dated June 1, 1989, the Load and Resistance Factor Design Specification for Single-Angle Members dated November 10, 2000, and the Load and Resistance Factor Design Specification for the Design of Steel Hollow Structural Sections dated November 10, 2000, and all previous versions of these specifications.

> Approved by the AISC Committee on Specifications and issued by the AISC Board of Directors



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Instructional Material Complementing FEMA 451, Design Examples

Steel Structures 10 - 43

Using Reference Standards Structural Steel

Both the AISC LRFD and ASD methodologies are presented in a unified format in both the *Specification for Structural Steel Buildings* and the *Seismic Provisions for Structural Steel Buildings*.





Other Steel Members

Steel Joist Institute Standard Specifications, 2002

Steel Cables ASCE 19-1996

Steel Deck Institute Diaphragm Design Manual, 3rd Ed., 2005

Instructional Material Complementing FEMA 451, Design Examples

Steel Structures 10 - 46

NEHRP Recommended Provisions Steel Design

- Context in NEHRP Recommended Provisions
- Steel behavior
- Reference standards and design strength
- Moment resisting frames

Steel Moment Frame Joints

Frame	Test	θί	Details	
Special	Req'd	0.04	Many	
Intermediate	Req'd	0.02	Moderate	
Ordinary	Allowed	NA	Few	

Steel Moment Frame Joints

Instructional Material Complementing FEMA 451, Design Examples

Steel Structures 10 - 49

Panel Zones

or

Special and intermediate moment frame:

• Shear strength demand:

Basic load combination

- $\phi R_y M_p$ of beams
- Shear capacity equation
- Thickness (for buckling)
- Use of doubler plates

Steel Moment Frames

- Beam shear: $1.1R_yM_p$ + gravity
- Beam local buckling
 - Smaller b/t than LRFD for plastic design
- Continuity plates in joint per tests
- Strong column weak beam rule
 - Prevent column yield except in panel zone
 - Exceptions: Low axial load, strong stories, top story, and non-SRS columns

Steel Moment Frames

- Lateral support of column flange
 - Top of beam if column elastic
 - Top and bottom of beam otherwise
 - Amplified forces for unrestrained
- Lateral support of beams
 - Both flanges
 - Spacing < $0.086r_yE/F_y$

Prequalified Connections

See FEMA 350: Recommended Seismic Design Criteria for New Steel Moment-Frame Buildings

-Welded Unreinforced Flange
-Welded Free Flange Connection
-Welded Flange Plate Connection
-Reduced Beam Section Connections

-Bolted Unstiffened End Plate Connection -Bolted Stiffened End Plate Connection -Bolted Flange Plate Connection

See ANSI/AISC 358-05, Prequalified Connections for Special and Intermediate Steel Moment Frames for Seismic Applications

-Reduced Beam Section Connections -Bolted Stiffened and Unstiffened Extended Moment End Plate Connections

Welded Coverplates

Reduced Beam Section (RBS)

Extended End Plate

Excellent Moment Frame Behavior

Excellent Moment Frame Behavior

Instructional Material Complementing FEMA 451, Design Examples

Steel Structures 10 - 58

Excellent Moment Frame Behavior

Special Moment Frames

The following design steps will be reviewed:

- Select preliminary member sizes
- Check member local stability
- Check deflection and drift
- Check torsional amplification
- Check the column-beam moment ratio rule
- Check shear requirement at panel zone
- Select connection configuration

Special Moment Frames

Select preliminary member sizes – The preliminary member sizes are given in the next slide for the frame in the East-West direction. These members were selected based on the use of a 3D stiffness model in the program RAMFRAME. As will be discussed in a subsequent slide, the drift requirements controlled the design of these members.

SMF Example – Preliminary Member Sizes

Ć							
	W21x44	W21x44	W21x44	W21x44	W21x44	W21x44	W21x44
V14x145	W24x62 4	W24x62 \$	¥1 W24x62 ¥1	W24x62 V24x62 W24x62 W242W24 W24x62 W24x62W24W24x62W24W24W24W24W24W24W24W24W24W24W24W24W24	W24x62 ¥1×4	W24x62 ^{\$4} W24x62 ^{\$4}	$W24x62 \xrightarrow{57}{12}$
-	≥ W27x94	≥ W27x94	≥ W27x94	≥ W27x94	≥ W27x94 -	≥ W27x94	≥° W27x94
V14x233	W27x102 ²⁶	W27x102	W27x102 [47533	W27x102	W27x102	W27x102 [47533	W27x102
_	° ≥ W30x108 -	≥ W30x108	≥ W30x108	≥ W30x108	≥ W30x108	≥ W30x108 -	≥° - W30x108 -
W14x283	• W30x108	W30x108	W30x108	4x257 M30x108	M30x108	W30x108	w30x108
-	°	≥ W33x141	≥ W33x141	₩33x141 -	≥ W33x141	≥ W33x141	- W33x141 -
/14x398	° /14x370	/14x370	/14x370	/14x370	/14x370	/14x370	/14x398
M	и	и	и	М	н	и	"

SMF Example – Check Member Local Stability

Check beam flange: $\frac{b_f}{2t_f} = 6.01$ (W33x141 A992) Upper limit: $0.3\sqrt{\frac{E}{F_v}} = 7.22 \text{OK}$ h_c Upper limit: $3.76\sqrt{\frac{E}{F_{\rm u}}} = 90.6$

SMF Example – Check Deflection and Drift

The frame was checked for an allowable story drift limit of $0.020h_{sx}$. All stories in the building met the limit. Note that the *NEHRP Recommended Provisions* Sec. 4.3.2.3 requires the following check for vertical irregularity:

$$\frac{C_{d}\Delta_{x \text{ story 2}}}{C_{d}\Delta_{x \text{ story 3}}} = \frac{\left(\frac{5.17 \text{ in.}}{268 \text{ in.}}\right)}{\left(\frac{3.14 \text{ in.}}{160 \text{ in.}}\right)} = 0.98 < 1.3$$

Therefore, there is no vertical irregularity.

SMF Example – Check Torsional Amplification

The torsional amplification factor is given below. If Ax < 1.0 then torsional amplification is not required. From the expression it is apparent that if $\delta_{max} / \delta_{avg}$ is less than 1.2, then torsional amplification will not be required.

$$A_{x} = \left(\frac{\delta_{\max}}{1.2\delta_{avg}}\right)^{2}$$

The 3D analysis results, as shown in FEMA 451, indicate that none of the δ_{max} / δ_{avg} ratios exceed 1.2; therefore, there is no torsional amplification.

SMF Example – Member Design NEHRP Guide

Member Design Considerations - Because $P_{\mu}/\phi P_{n}$ is typically less than 0.4 for the columns, combinations involving Ω_0 factors do not come into play for the special steel moment frames (re: AISC Seismic Sec. 8.3). In sizing columns (and beams) for strength one should satisfy the most severe value from interaction equations. However, the frame in this example is controlled by drift. So, with both strength and drift requirements satisfied, we will check the column-beam moment ratio and the panel zone shear.

Per AISC Seismic Sec. 9.6

$$\frac{\Sigma M_{\rho c}^*}{\Sigma M_{\rho b}^*} > 1.0$$

where ΣM_{pc}^* = the sum of the moments in the column above and below the joint at the intersection of the beam and column centerlines. ΣM_{pc}^* is determined by summing the projections of the nominal flexural strengths of the columns above and below the joint to the beam centerline with a reduction for the axial force in the column.

 ΣM_{pb}^{*} = the sum of the moments in the beams at the intersection of the beam and column centerlines.

Column – W14x370; beam – W33x141

$$\Sigma M_{pc}^{*} = \Sigma Z_{c} \left(F_{yc} - \frac{P_{uc}}{A_{g}} \right) = 2 \left[736 in^{2} \left(50 ksi - \frac{500 kips}{109 in^{2}} \right) \right]$$
$$\Sigma M_{pc}^{*} = 66,850 in - kips$$

Adjust this by the ratio of average story height to average clear height between beams.

$$\Sigma M_{pc}^{*} = 66,850 \text{ in} - \text{kips} \left(\frac{268 \text{ in.} + 160 \text{ in.}}{251.35 \text{ in.} + 128.44 \text{ in.}} \right) = 75,300 \text{ in} - \text{kips}$$

For beams:

$$M_{v} = V_{p}S_{h} = (221.2kips)(25.61in.) = 5,665in - kips$$

and
$$\Sigma M_{pb}^{*} = \Sigma (1.1R_{y}M_{p} + M_{v})$$
$$= 2[(1.1)(1.1)(25,700in - kips) + 5,665in - kips] = 73,500in - kips$$

The ratio of column moment strengths to beam moment strengths is computed as:

$$Ratio = \frac{\Sigma M_{pc}^{*}}{\Sigma M_{pb}^{*}} = \frac{75,300 \text{ in} - \text{kips}}{73,500 \text{ in} - \text{kips}} = 1.02 > 1.00 \quad \therefore OK$$

Other ratios are also computed to be greater than 1.0

SMF Example – Panel Zone Check

The 2005 AISC Seismic specification is used to check the panel zone strength. Note that FEMA 350 contains a different methodology, but only the most recent AISC provisions will be used. From analysis shown in the NEHRP *Design Examples* volume (FEMA 451), the factored strength that the panel zone at Story 2 of the frame in the EW direction must resist is 1,883 kips.

$$\begin{split} R_{v} &= 0.6F_{y}d_{c}t_{p}\left[1+\frac{3b_{c}t_{cf}^{2}}{d_{b}d_{c}t_{p}}\right] = (0.6)(50ksi)(17.92in.)(t_{p})\left[1+\frac{(3)(16.475in.)(2.66)^{2}}{(33.3in.)(17.92in.)(t_{p})}\right]\\ R_{v} &= 537.6t_{p}+315\\ The required total (web plus doubler plate) thickness is determined by : \\ \phi R_{v} &= R_{u}\\ (1.0)(537.6t_{p}+315) = 1,883kips\\ t_{p_{required}} &= 2.91in.\\ The column web thickness is 1.66in., therefore the required doubler plate thickness is : \end{split}$$

 $t_{p_{doubler}} = 1.25$ in. (therefore use one 1.25 in. plate or two 0.625 in. plates)

SMF Example – Connection Configuration

Beam-to-column connections used in the *seismic load resisting* system (SLRS) shall satisfy the following three requirements:

- The connection shall be capable of sustaining an *interstory* drift angle of at least 0.04 radians.
- (2) The measured flexural resistance of the connection, determined at the column face, shall equal at least $0.80M_p$ of the connected beam at an interstory drift angle of 0.04 radians.
- (3) The required shear strength of the connection shall be determined using the following quantity for the earthquake load effect E:

$$E = 2[1.1R_y M_p]/L_h$$
(9-1)



SMF Example – Connection Configuration

Beam-to-column connections used in the SLRS shall satisfy the requirements of Section 9.2a by one of the following:

- (a) Use of SMF connections designed in accordance with ANSI/AISC 358.
- (b) Use of a connection prequalified for SMF in accordance with Appendix P.
- (c) Provision of qualifying cyclic test results in accordance with Appendix S. Results of at least two cyclic connection tests shall be provided and are permitted to be based on one of the following:
 - (i) Tests reported in the research literature or documented tests performed for other projects that represent the project conditions, within the limits specified in Appendix S.
 - (ii) Tests that are conducted specifically for the project and are representative of project member sizes, material strengths, connection configurations, and matching connection processes, within the limits specified in Appendix S.



Special Moment Frames Summary

Beam to column connection capacity Select preliminary member sizes Check member local stability Check deflection and drift Check torsional amplification Check the column-beam moment ratio rule Check shear requirement at panel zone Select connection configuration

- Prequalified connections
- Testing



NEHRP Recommended Provisions Steel Design

- Context in *Provisions*
- Steel behavior
- Reference standards and design strength
- Seismic design category requirement
- Moment resisting frames
- Braced frames



Concentrically Braced Frames Basic Configurations





Instructional Material Complementing FEMA 451, Design Examples

Steel Structures 10 - 77

Braced Frame Under Construction





Instructional Material Complementing FEMA 451, *Design Examples*

Steel Structures 10 - 78

Braced Frame Under Construction





Special AISC Seismic R = 6 Chapter 13

Ordinary AISC Seismic R = 3.25 Chapter 14

Not Detailed for Seismic R = 3 AISC LRFD



Dissipate energy after onset of global buckling by avoiding brittle failures:

- Minimize local buckling
- Strong and tough end connections
- Better coupling of built-up members



Concentrically Braced Frames Special and Ordinary

Bracing members:

- Compression capacity = $\phi_c P_n$
- Width / thickness limits

Generally compact

Angles, tubes and pipes very compact

- Overall
$$\frac{KL}{r} < 4\sqrt{\frac{E}{F_y}}$$

- Balanced tension and compression



Special concentrically braced frames

Brace connections

Axial tensile strength > smallest of:

- Axial tension strength = $R_y F_y A_g$
- Maximum load effect that can be transmitted to brace by system.
- Axial compressive strength $\ge 1.1R_yP_n$ where P_n is the nominal compressive strength of the brace.
- Flexural strength > $1.1R_yM_p$ or rotate to permit

brace buckling while resisting $A_g F_{CR}$



V bracing:

- Design beam for D + L + unbalanced brace forces, using $0.3\phi P_c$ for compression and $R_y F_y A_g$ in tension
- Laterally brace the beam
- Beams between columns shall be continuous.
- K bracing:
- Not permitted





Built-up member stitches:

- Spacing < 40% KL/r
- No bolts in middle quarter of span
- Minimum strengths related to P_v

Column in CBF:

- Same local buckling rules as brace members
- Splices resist moments





Concentrically Braced Frame Example

E-W direction



Concentrically Braced Frame Example

The following general design steps are required:

- Selection of preliminary member sizes
- Check strength
- Check drift
- Check torsional amplification
- Connection design







Eccentrically Braced Frame Under Construction





Eccentrically Braced Frame Under Construction





Instructional Material Complementing FEMA 451, Design Examples

Steel Structures 10 - 90

Eccentric bracing systems	R	C _d	
Building frame system or part of			
dual system w/ special moment frame			
With moment resisting connections at columns away from links	8	4	
Without moment resisting connections at columns away from links	7	4	

These connections determine classification



Eccentrically Braced Frames Design Procedure



- 1. Elastic analysis
- 2. Check rotation angle; reproportion as required
- 3. Design check for strength
- 4. Design connection details



Eccentrically Braced Frames Example





Eccentrically Braced Frames Rotation Angle

- 1. Compute total $\Delta = C_d \Delta$
- 2. Deform model as rigidplastic mechanism with hinges at ends of line
- 3. Compute rotation angle at end of link
- 4. Check limits (Sec. 15.2g)

 $\alpha \leq 0.08 \text{ radians when } L \leq \frac{1.6M_p}{V_p}$ $\alpha \leq 0.02 \text{ radians when } L \geq \frac{2.6M_p}{V_p}$ Interpolate for α when $\frac{1.6M_p}{V_p} < L < \frac{2.6M_p}{V_p}$



Eccentrically Braced Frames Rotation Angle Example

From computer analysis:

 Δ_{e} = 0.247 in

Total drift:

 $\Delta = C_d \Delta_e = 4(0.247) = 0.99$ in.

From geometry:

$$\alpha = \left(\frac{L}{e}\right)\theta = \left(\frac{20}{3}\right)\left(\frac{0.99}{12.67(12)}\right) = 0.043 \quad rac$$

Because $e = 3.0' < \frac{1.6M_p}{F_y} = 3.52'$

 $\alpha_{max} = 0.08 \text{ rad} > 0.043 \text{ rad}$ OK





Eccentrically Braced Frames Rotation Angle

- Rotation angle limits based on link beam equivalent length
 - Short links yield in shear and are allowed greater rotation
- Rotation angle may be reduced in design by:
 - Increasing member size (reducing $\Delta_{\rm e})$
 - Changing geometric configuration (especially changing length of link beam)



Eccentrically Braced Frames Link Design

- Provide strength V and M per load combinations
- Check lateral bracing per AISC L_{pd}
- Local buckling (width to thickness of web and flange) per AISC Seismic
- Stiffeners (end and intermediate) per AISC Seismic



Eccentrically Braced Frames Brace Design

Strength > $1.25R_y \cdot \begin{pmatrix} axial force from design \\ shear strength of link \end{pmatrix}$



Instructional Material Complementing FEMA 451, Design Examples

Steel Structures 10 - 98

Eccentrically Braced Frames Brace Design Example

Check axial strength of 15.26 ft long TS 8 x 8 x 5/8 $F_v = 46$ ksi:

$$\frac{\kappa L}{r} = \frac{(1)(15.26)(12)}{2.99} = 61.2$$

$$61.2 < 4.71 \sqrt{\frac{E}{F_y}} = 118.3 \qquad \therefore F_{cr} = \left(0.658^{\frac{F_y}{F_e}}\right) F_y$$

$$F_e = \frac{\pi^2 E}{\left(\frac{\kappa L}{r}\right)^2} = \frac{\pi^2 (29,000)}{61.2^2} = 76.4 \text{ ksi}$$

$$F_{cr} = \left(0.658^{\frac{46}{76.4}}\right) 46 = 35.8 \text{ ksi}$$

$$\phi_c P_n = \phi_c A_g F_{cr} = 0.9(16.4)(35.8) = 528 \text{ kip}$$



Eccentrically Braced Frames Brace Design Example

 $\phi V_n = 0.9(0.6F_y) dt_w = 0.9[0.6(50)(16.4)(0.43)] = 190 kip$ or

$$\phi V_n = 2(0.9)M_p / e = \frac{2(0.9)(50)(105)}{3(12)} = 262.5 \ kip$$

 $V_{e(link)} = 85.2 \text{ kip}$ and $P_{e(brace)} = 120.2 \text{ kip}$

$$\therefore P_u = 1.25(1.1) \left(\frac{190}{85.2}\right) (120.2) = 369 < 528 \quad OK$$



NEHRP Recommended Provisions Steel Design

- Context in NEHRP Recommended Provisions
- Steel behavior
- Reference standards and design strength
- Moment resisting frames
- Braced frames
- Other topics





- Buckling and yielding in <u>special</u> section
- Design to be elastic outside special section
- Deforms similar to EBF
- Special panels to be symmetric X or Vierendeel















Instructional Material Complementing FEMA 451, Design Examples

Steel Structures 10 - 105





General Seismic Detailing

Materials:

• Limit to lower strengths and higher ductilities

Bolted Joints:

- Fully tensioned high strength bolts
- Limit on bearing



General Seismic Detailing

Welded Joints:

- AWS requirements for welding procedure specs
- Filler metal toughness
 - CVN > 20 ft-lb @ -20°F, or AISC Seismic App. X
- Warning on discontinuities, tack welds, run offs, gouges, etc.

Columns:

- Strength using Ω_o if $P_u / \phi P_n > 0.4$
- Splices: Requirements on partial pen welds and fillet welds


Steel Diaphragm Example

 $\phi V_n = \phi$ (approved strength)

 $\phi = 0.6$

For example only:

Use approved strength as 2.0 x working load in SDI *Diaphragm Design Manual*



Steel Deck Diaphragm Example



Deck chosen: 1¹/₂ ", 22 gage with welds on 36/5 pattern and 3 sidelap fasteners, spanning 5'-0"

Capacity = 450 > 417 plf



Welded Shear Studs







Instructional Material Complementing FEMA 451, Design Examples

Steel Structures 10 - 111

Shear Stud Strength - AISC 2005 Specification

 Q_n = 0.5 A_{sc} (f_c ' E_c)^{1/2} $\leq R_g R_p A_{sc} F_u$

 R_g = stud geometry adjustment factor R_p = stud position adjustment factor

Note that the strength reduction factor for bending has been increased from 0.85 to 0.9. This results from the strength model for shear studs being more accurate, although the result for Q_n is lower in the 2005 specification.



Shear Studs – Group Adjustment Factor

 $Q_n = 0.5 A_{sc} (f_c' E_c)^{1/2} \le R_g R_p A_{sc} F_u$ $R_g = stud group adjustment factor$



*0.85 if w_r/h_r < 1.5



Instructional Material Complementing FEMA 451, Design Examples

Shear Studs – Position Adjustment Factor

 $Q_n = 0.5 A_{sc} (f_c' E_c)^{1/2} \le R_g R_p A_{sc} F_u$ $R_p = stud position adjustment factor$





Instructional Material Complementing FEMA 451, Design Examples

Shear Studs – Strength Calculation Model Comparison



Predicted Stud Strength, $Q_{sc}(k)$



Instructional Material Complementing FEMA 451, Design Examples

Steel Structures 10 - 115

Shear Studs – Diaphragm Applications

Shear studs are often used along diaphragm collector members to transfer the shear from the slab into the frame. The shear stud calculation model in the 2005 AISC specification can be used to compute the nominal shear strengths. A strength reduction factor should be used when comparing these values to the factored shear. There is no codeestablished value for the strength reduction factor. A value of 0.8 is recommended pending further development.



Inspection and Testing Inspection Requirements

- Welding:
 - Single pass fillet or resistance welds
 - > PERIODIC
 - All other welds
 - > CONTINUOUS
- High strength bolts:
 - > PERIODIC



Inspection and Testing Shop Certification

- Domestic:
 - AISC
 - Local jurisdictions
- Foreign:
 - No established international criteria



Inspection and Testing Base Metal Testing

- More than 1-1/2 inches thick
- Subjected to through-thickness weld shrinkage
- Lamellar tearing
- Ultrasonic testing



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