A First Course in the

Finite Element Method

Chapter 3a – Development of Truss Equations

Learning Objectives

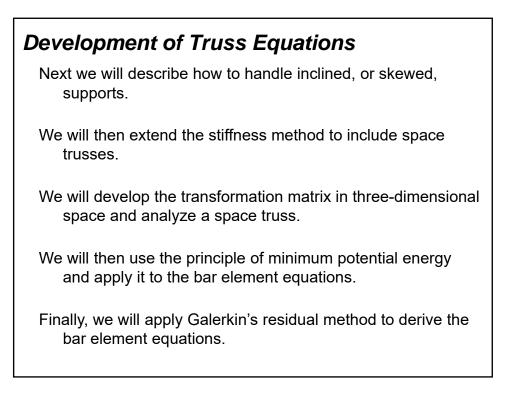
- To derive the stiffness matrix for a bar element.
- To illustrate how to solve a bar assemblage by the direct stiffness method.
- To introduce guidelines for selecting displacement functions.
- To describe the concept of transformation of vectors in two different coordinate systems in the plane.
- To derive the stiffness matrix for a bar arbitrarily oriented in the plane.
- To demonstrate how to compute stress for a bar in the plane.
- To show how to solve a plane truss problem.
- To develop the transformation matrix in threedimensional space and show how to use it to derive the stiffness matrix for a bar arbitrarily oriented in space.
- To demonstrate the solution of space trusses.

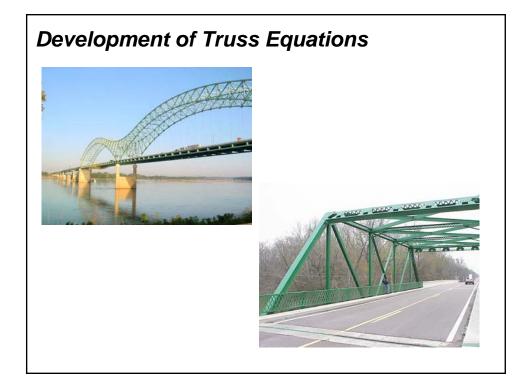
Development of Truss Equations

Having set forth the foundation on which the direct stiffness method is based, we will now derive the stiffness matrix for a linear-elastic bar (or truss) element using the general steps outlined in Chapter 2.

We will include the introduction of both a local coordinate system, chosen with the element in mind, and a global or reference coordinate system, chosen to be convenient (for numerical purposes) with respect to the overall structure.

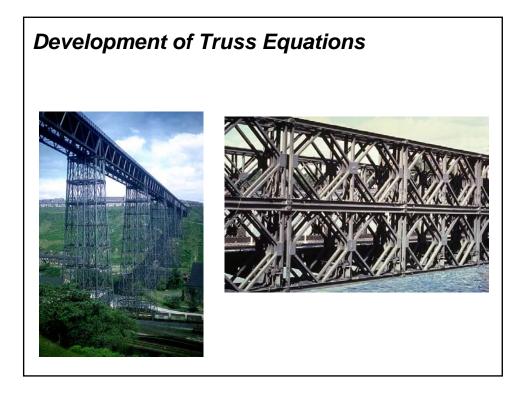
We will also discuss the transformation of a vector from the local coordinate system to the global coordinate system, using the concept of transformation matrices to express the stiffness matrix of an arbitrarily oriented bar element in terms of the global system.

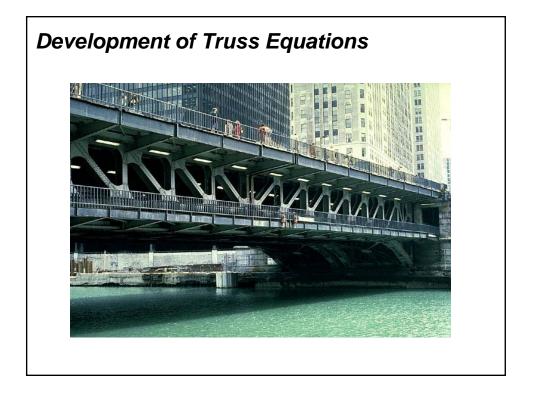


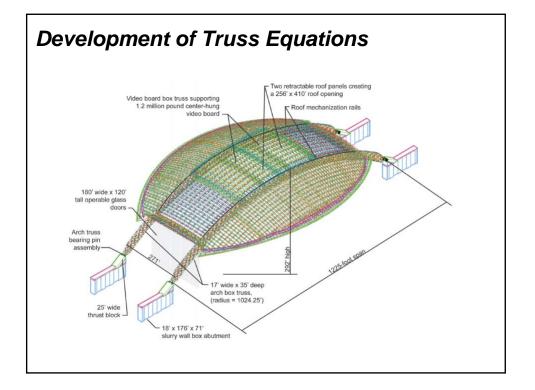


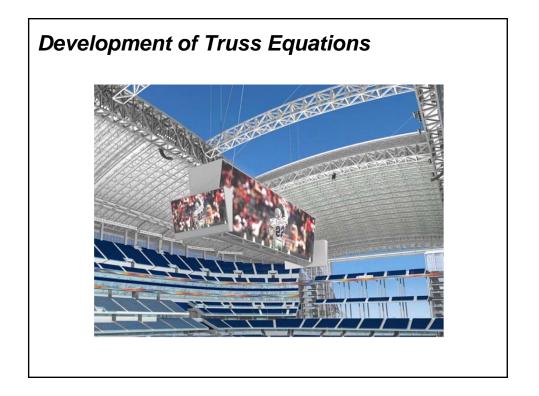


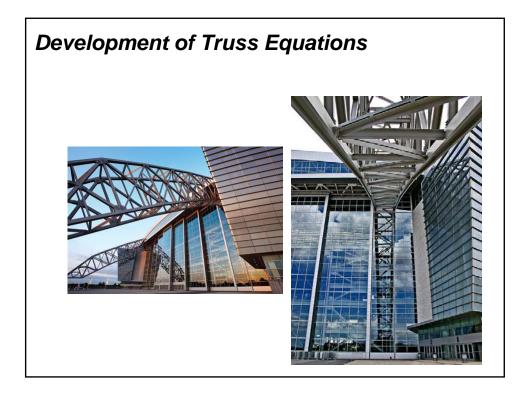


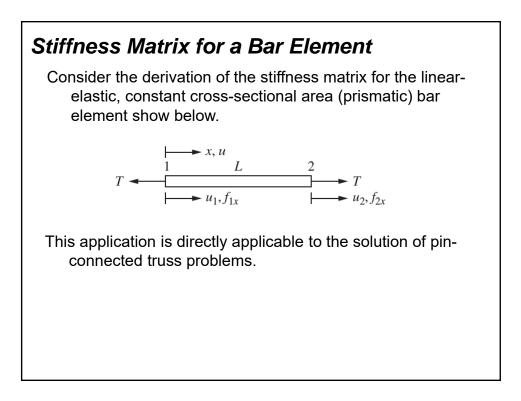


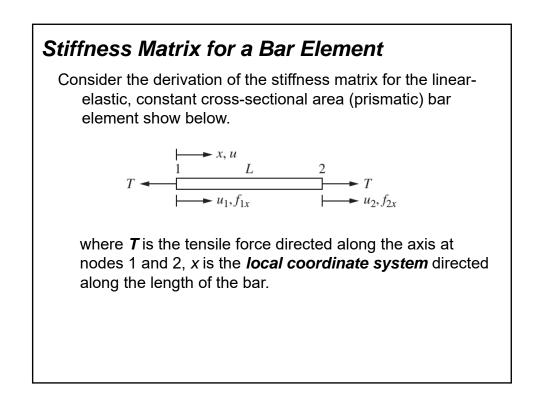


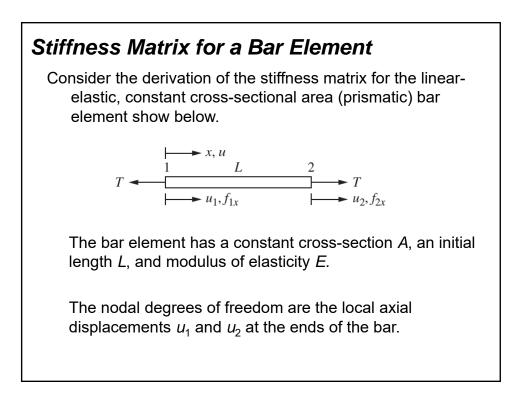












The strain-displacement relationship is: $\varepsilon = \frac{du}{dx}$

 σ = E ε

From equilibrium of forces, assuming no distributed loads acting on the bar, we get:

 $A\sigma_x = T = \text{constant}$

Combining the above equations gives:

$$AE\frac{du}{dx} = T = \text{constant}$$

Taking the derivative of the above equation with respect to the local coordinate *x* gives:

$$\frac{d}{dx}\left(AE\frac{du}{dx}\right) = 0$$

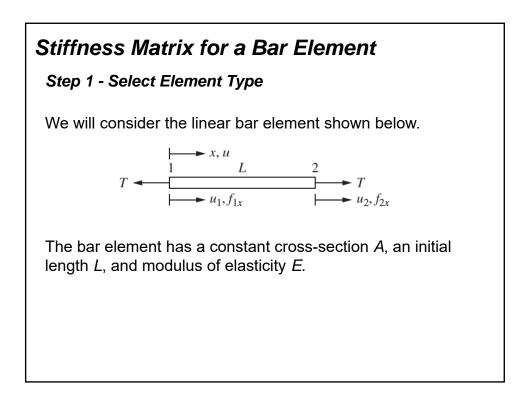
Stiffness Matrix for a Bar Element

The following assumptions are considered in deriving the bar element stiffness matrix:

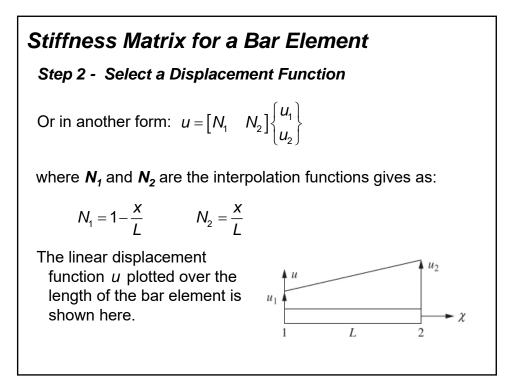
1. The bar cannot sustain shear force: $f_{1y} = f_{2y} = 0$

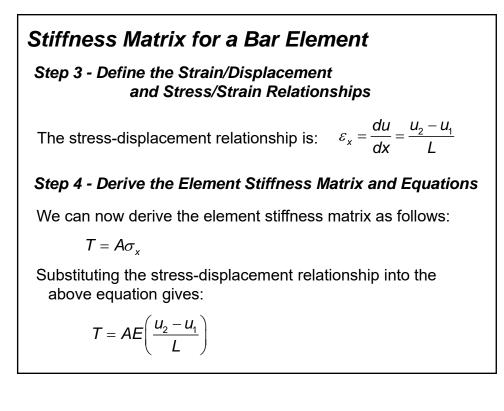
2. Any effect of transverse displacement is ignored.

3. Hooke's law applies; stress is related to strain: $\sigma_x = E\varepsilon_x$



Stiffness Matrix for a Bar Element Step 2 - Select a Displacement Function A linear displacement function *u* is assumed: $u = a_1 + a_2 x$ The number of coefficients in the displacement function, a_1 , is equal to the total number of degrees of freedom associated with the element. Applying the boundary conditions and solving for the unknown coefficients gives: $u = \left(\frac{u_2 - u_1}{L}\right)x + u_1$ $u = \left[\left(1 - \frac{x}{L}\right) \quad \frac{x}{L}\right] \left\{ \begin{array}{c} u_1 \\ u_2 \end{array} \right\}$





Step 4 - Derive the Element Stiffness Matrix and Equations

The nodal force sign convention, defined in element figure, is:

 $f_{1x} = -T \qquad \qquad f_{2x} = T$

therefore, $f_{1x} = AE \left(\frac{L}{2} \right)$

$$\frac{u_1 - u_2}{L} \qquad \qquad f_{2x} = AE\left(\frac{u_2 - u_1}{L}\right)$$

Writing the above equations in matrix form gives:

 $\begin{cases} f_{1x} \\ f_{2x} \end{cases} = \frac{AE}{L} \begin{bmatrix} 1 & -1 \\ -1 & 1 \end{bmatrix} \begin{cases} u_1 \\ u_2 \end{cases}$

Notice that *AE/L* for a bar element is analogous to the spring constant *k* for a spring element.

Stiffness Matrix for a Bar Element

Step 5 - Assemble the Element Equations and Introduce Boundary Conditions

The *global stiffness matrix* and the *global force vector* are assembled using the nodal force equilibrium equations, and force/deformation and compatibility equations.

$$\mathbf{K} = \begin{bmatrix} \mathbf{K} \end{bmatrix} = \sum_{e=1}^{n} \mathbf{k}^{(e)} \qquad \mathbf{F} = \{ \mathbf{F} \} = \sum_{e=1}^{n} \mathbf{f}^{(e)}$$

Where **k** and **f** are the element stiffness and force matrices expressed in global coordinates.

Step 6 - Solve for the Nodal Displacements

Solve the displacements by imposing the boundary conditions and solving the following set of equations:

$\mathbf{F} = \mathbf{K}\mathbf{u}$

Step 7 - Solve for the Element Forces

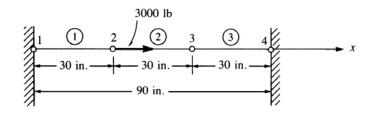
Once the displacements are found, the stress and strain in each element may be calculated from:

$$\varepsilon_{x} = \frac{du}{dx} = \frac{u_{2} - u_{1}}{L} \qquad \qquad \sigma_{x} = E\varepsilon_{x}$$

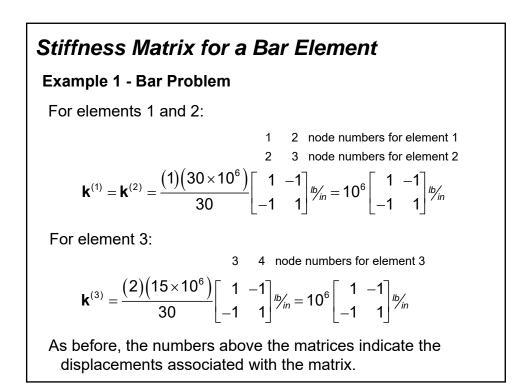
Stiffness Matrix for a Bar Element

Example 1 - Bar Problem

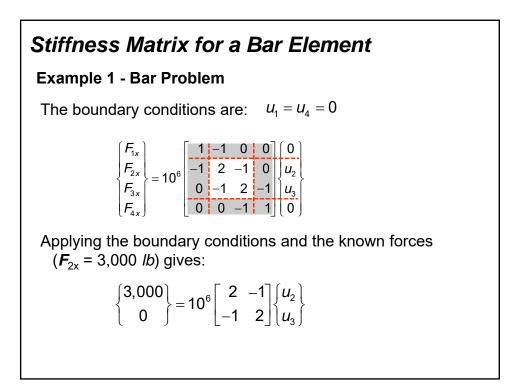
Consider the following three-bar system shown below. Assume for elements 1 and 2: A = 1 *in*² and E = 30 (10⁶) *psi* and for element 3: A = 2 *in*² and E = 15 (10⁶) *psi*.



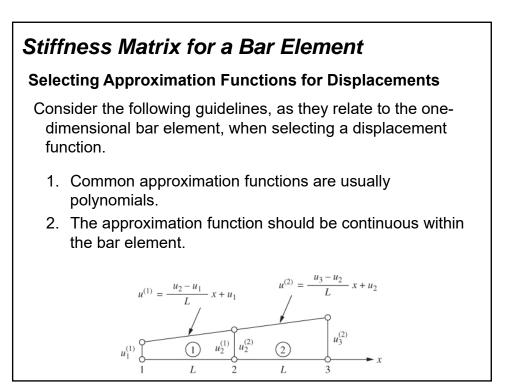
Determine: (a) the global stiffness matrix, (b) the displacement of nodes 2 and 3, and (c) the reactions at nodes 1 and 4.



Stiffness Matrix for a Bar Element Example 1 - Bar Problem Assembling the global stiffness matrix by the direct stiffness methods gives: $\mathbf{K} = 10^{6} \begin{bmatrix} \mathbf{1} & -\mathbf{1} & \mathbf{0} & \mathbf{0} \\ -\mathbf{1} & \mathbf{2} & -\mathbf{1} & \mathbf{0} \\ \mathbf{0} & -\mathbf{1} & \mathbf{2} & -\mathbf{1} \\ \mathbf{0} & \mathbf{0} & -\mathbf{1} & -\mathbf{1} \end{bmatrix}$ Relating global nodal forces related to global nodal displacements gives: $\begin{bmatrix} F_{1x} \\ F_{2x} \\ F_{3x} \\ F_{4x} \end{bmatrix} = 10^{6} \begin{bmatrix} \mathbf{1} & -\mathbf{1} & \mathbf{0} & \mathbf{0} \\ -\mathbf{1} & \mathbf{2} & -\mathbf{1} & \mathbf{0} \\ \mathbf{0} & -\mathbf{1} & \mathbf{2} & -\mathbf{1} \\ \mathbf{0} & \mathbf{0} & -\mathbf{1} & \mathbf{1} \end{bmatrix} \begin{bmatrix} u_{1} \\ u_{2} \\ u_{3} \\ u_{4} \end{bmatrix}$



Stiffness Matrix for a Bar Element Example 1 - Bar Problem	
Solving for u_2 and u_3 gives: $u_2 = 0.002$ in $u_3 = 0.001$ in	
The global nodal forces are calculated as:	
$\begin{cases} F_{1x} \\ F_{2x} \\ F_{3x} \\ F_{4x} \end{cases} = 10^{6} \begin{bmatrix} 1 & -1 & 0 & 0 \\ -1 & 2 & -1 & 0 \\ 0 & -1 & 2 & -1 \\ 0 & 0 & -1 & 1 \end{bmatrix} \begin{pmatrix} 0 \\ 0.002 \\ 0.001 \\ 0 \end{bmatrix} = \begin{cases} -2,000 \\ 3,000 \\ 0 \\ -1,000 \end{bmatrix} Ib$	

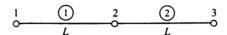


Stiffness Matrix for a Bar Element **Selecting Approximation Functions for Displacements** Consider the following guidelines, as they relate to the onedimensional bar element, when selecting a displacement function. 3. The approximating function should provide interelement continuity for all degrees of freedom at each node for discrete line elements, and along common boundary lines and surfaces for two- and three-dimensional elements. $u^{(1)} = \frac{u_2 - u_1}{L} x + u_1$ $u_{3}^{(2)}$ (1) $u_2^{(1)}$ $u_2^{(2)}$ 2 $u_1^{(1)}$ L

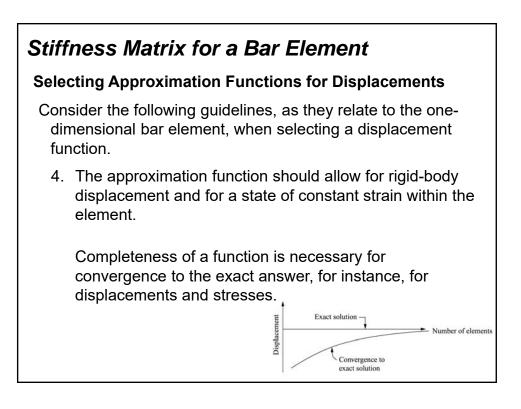
Selecting Approximation Functions for Displacements

Consider the following guidelines, as they relate to the onedimensional bar element, when selecting a displacement function.

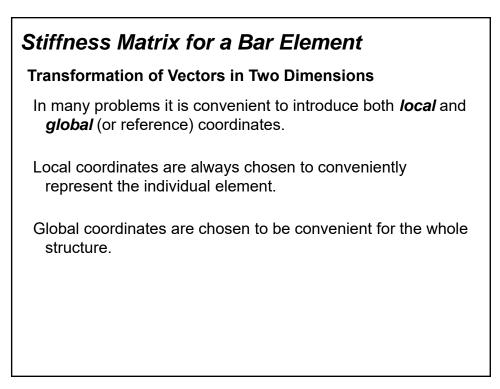
For the bar element, we must ensure that nodes common to two or more elements remain common to these elements upon deformation and thus prevent overlaps or voids between elements.

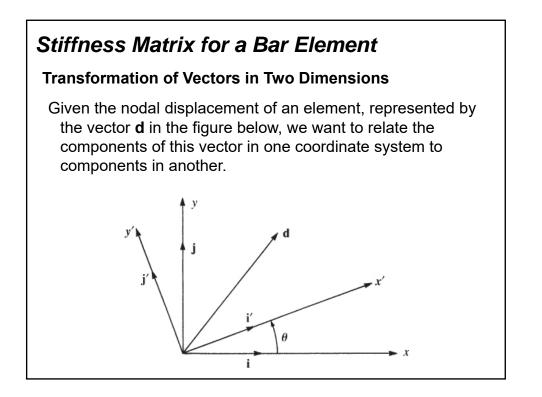


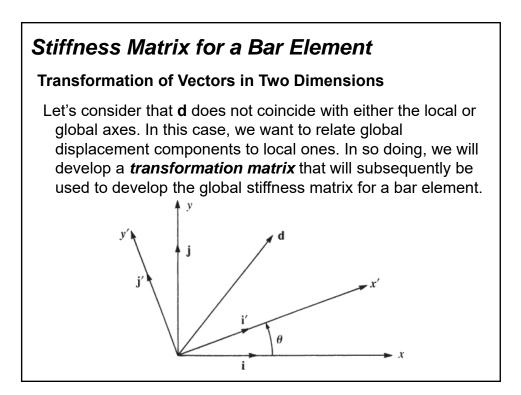
The linear function is then called a *conforming* (or *compatible*) function for the bar element because it ensures both the satisfaction of continuity between adjacent elements and of continuity within the element.

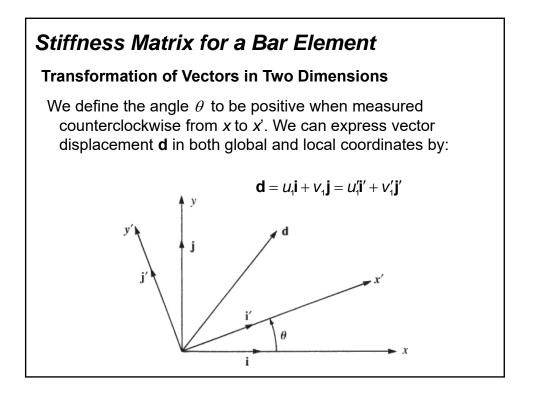


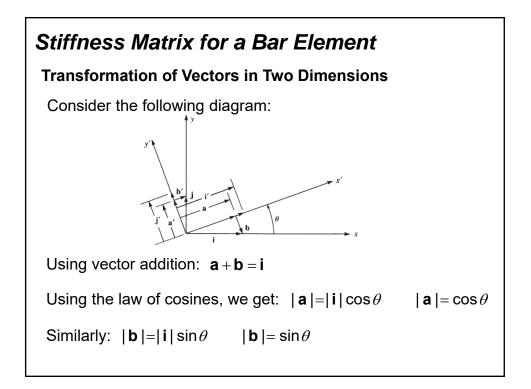
Stiffness Matrix for a Bar Element Selecting Approximation Functions for Displacements The interpolation function must allow for a rigid-body displacement, that means the function must be capable of yielding a constant value. Consider the follow situation: $u = a_1$ $a_1 = u_1 = u_2$ Therefore: $u = N_1u_1 + N_2u_2 = (N_1 + N_2)a_1$ Since $u = a_1$ then: $u = a_1 = (N_1 + N_2)a_1$ This means that: $N_1 + N_2 = 1$ The displacement interpolation function must add to unity at every point within the element so the it will yield a constant value when a rigid-body displacement occurs.

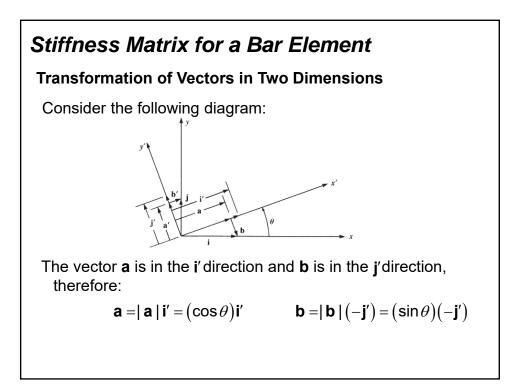


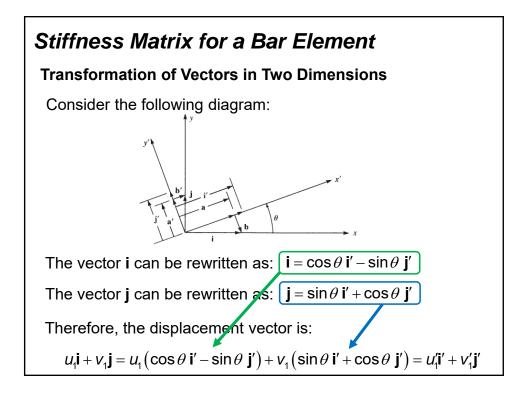


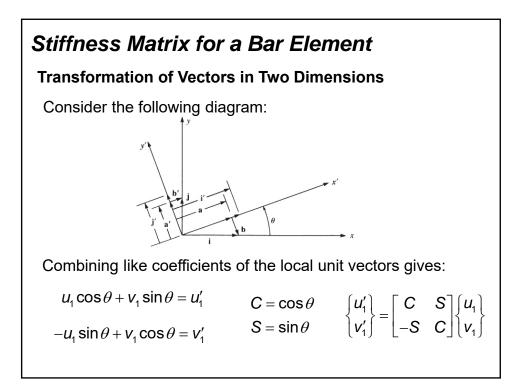


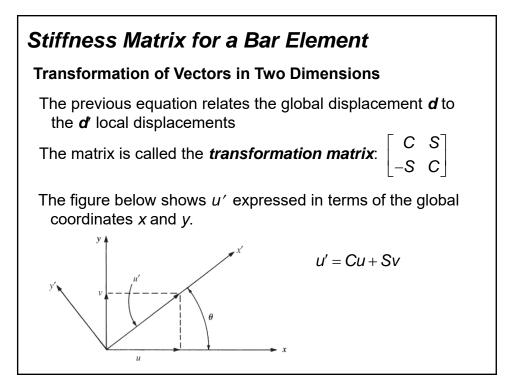


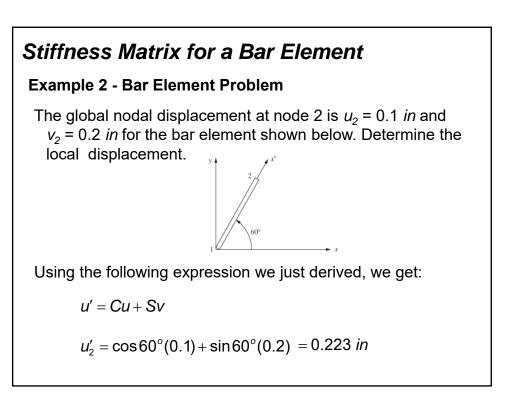


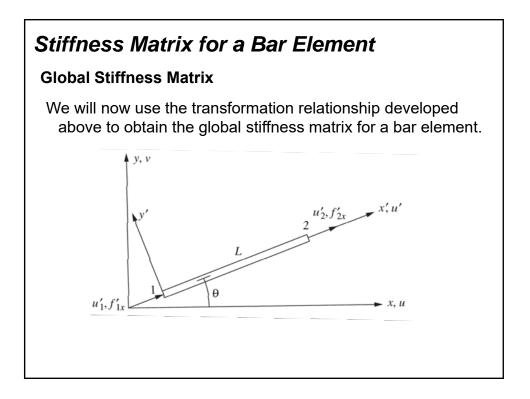


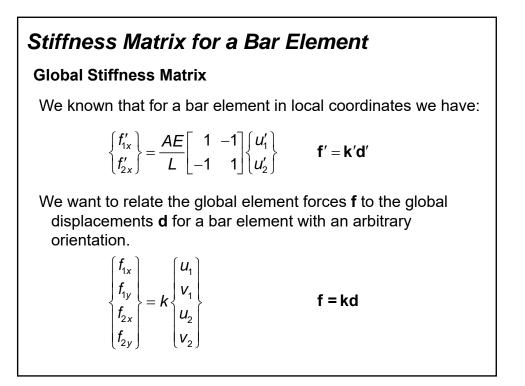












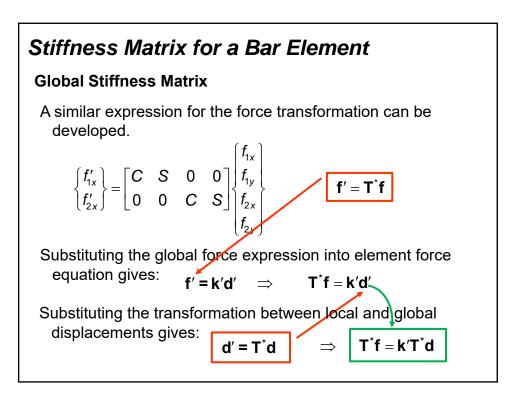
Global Stiffness Matrix

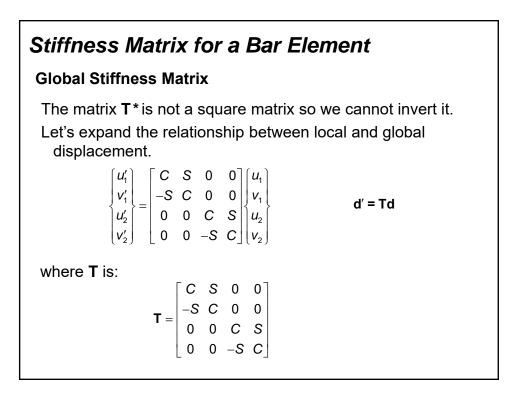
Using the relationship between local and global components, we can develop the global stiffness matrix.

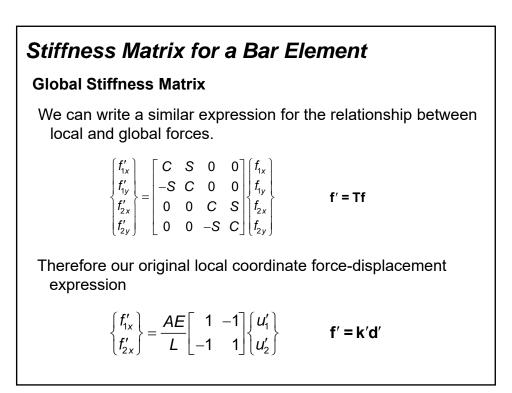
We already know the transformation relationships:

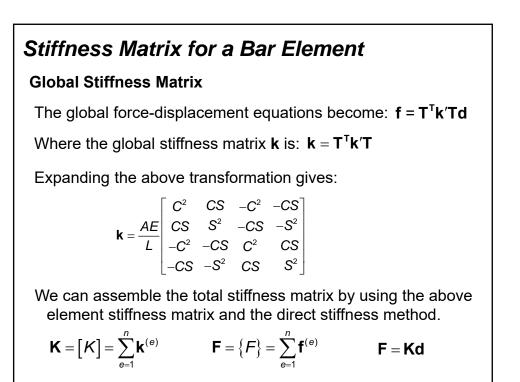
$$u_1' = u_1 \cos \theta + v_1 \sin \theta \qquad \qquad u_2' = u_2 \cos \theta + v_2 \sin \theta$$

Combining both expressions for the two local degrees-offreedom, in matrix form, we get:

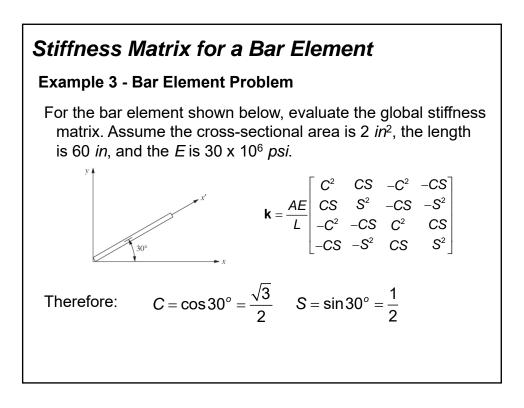


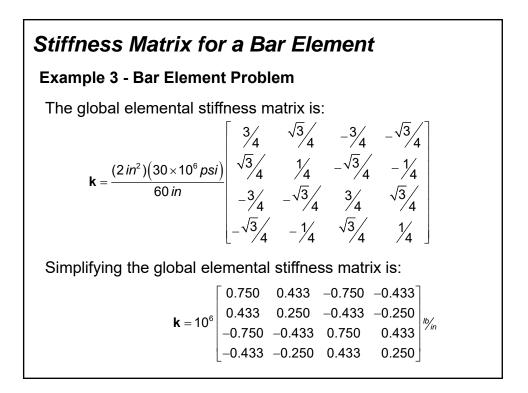


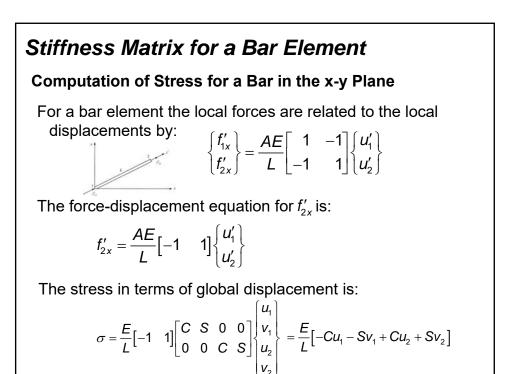




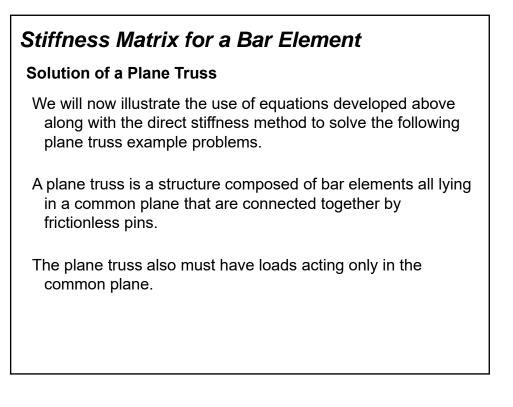
$\begin{aligned} \textbf{Stiffness Matrix for a Bar Element} \\ \textbf{Gobal Stiffness Matrix} \\ \textbf{Local forces can be computed as:} \\ \begin{cases} f'_{1x} \\ f'_{1y} \\ f'_{2x} \\ f'_{2y} \end{cases} = \frac{AE}{L} \begin{bmatrix} 1 & 0 & -1 & 0 \\ 0 & 0 & 0 \\ -1 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 \end{bmatrix} \begin{bmatrix} u'_{1} \\ v'_{1} \\ u'_{2} \\ v'_{2} \end{bmatrix} = \frac{AE}{L} \begin{bmatrix} 1 & 0 & -1 & 0 \\ 0 & 0 & 0 \\ -1 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 \end{bmatrix} \begin{bmatrix} C & S & 0 & 0 \\ -S & C & 0 & 0 \\ 0 & 0 & C & S \\ 0 & 0 & -S & C \end{bmatrix} \begin{bmatrix} u'_{1} \\ v'_{1} \\ u'_{2} \\ v'_{2} \end{bmatrix} \\ \begin{cases} f'_{1x} \\ f'_{2x} \\ f'_{2y} \\ f'_{2y} \end{bmatrix} = \frac{AE}{L} \begin{bmatrix} Cu_{1} + Sv_{1} - Cu_{2} - Sv_{2} \\ 0 \\ -Cu_{1} - Sv_{1} + Cu_{2} + Sv_{2} \\ 0 \end{bmatrix} \end{aligned}$

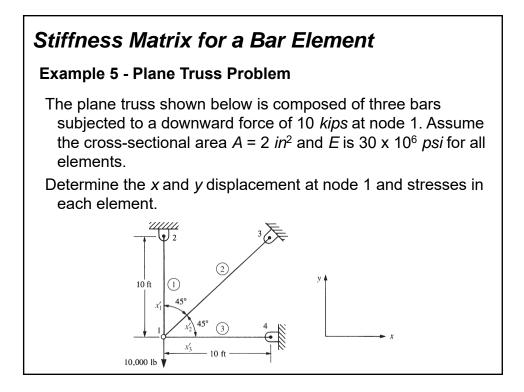


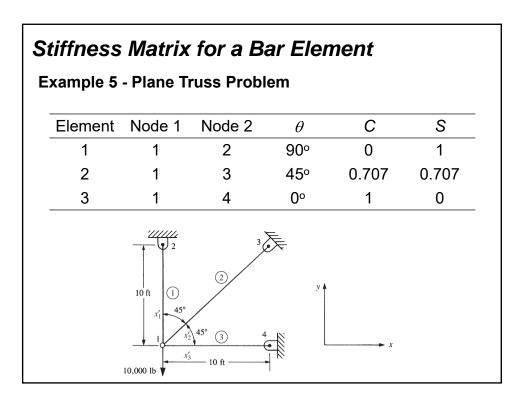




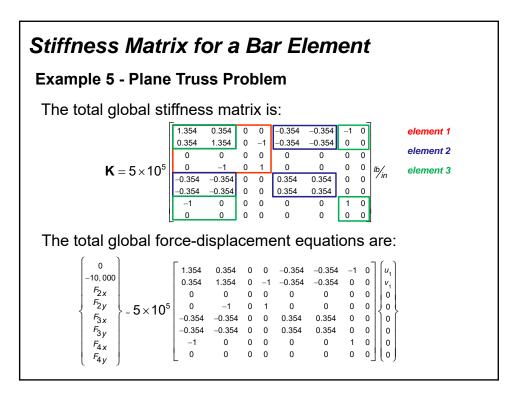
Stiffness Matrix for a Bar Element Example 4 - Bar Element Problem For the bar element shown below, determine the axial stress. Assume the cross-sectional area is 4 x 10⁻⁴ m², the length is 2 m, and the E is 210 GPa. The global displacements are known as $u_1 = 0.25 \text{ mm}, v_1 = 0, u_2 = 0.5 \text{ mm},$ and $v_2 = 0.75 \text{ mm}.$ $\sigma = \frac{E}{L} [-Cu_1 - Sv_1 + Cu_2 + Sv_2]$ $\sigma = \frac{210 \times 10^6}{2} \left[-\frac{1}{2} (0.25) - \frac{\sqrt{3}}{4} (0) + \frac{1}{2} (0.5) + \frac{\sqrt{3}}{4} (0.75) \right] kn/m$ $\sigma = 81.32 \times 10^3 kn/m^2 = 81.32 MPa$

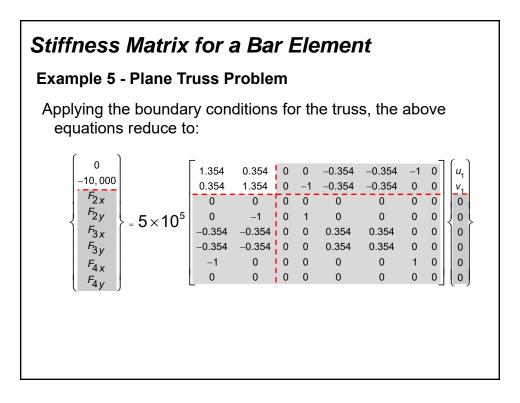


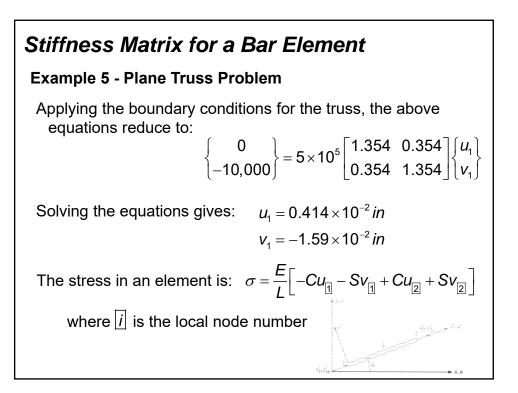




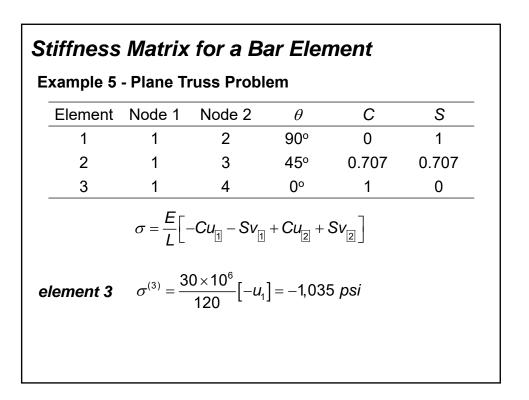
Stiffness Ma	atrix for a Bar Element
Example 5 - Pl	ane Truss Problem $\mathbf{k} = \frac{AE}{L} \begin{bmatrix} C^2 & CS & -C^2 & -CS \\ CS & S^2 & -CS & -S^2 \\ -C^2 & -CS & C^2 & CS \end{bmatrix}$
The global eler	mental stiffness matrix are: $\begin{bmatrix} -cs & -s^2 & cs & s^2 \end{bmatrix}$
element 1:	$C = 0 S = 1 \qquad \Rightarrow \mathbf{k}^{(1)} = \frac{(2 i n^2)(30 \times 10^6 psi)}{120 i n} \begin{bmatrix} 0 & 0 & 0 & 0 \\ 0 & 1 & 0 & -1 \\ 0 & 0 & 0 & 0 \\ 0 & -1 & 0 & 1 \end{bmatrix}_{i \neq i n}^{i \neq i}$
element 2:	$C = \frac{\sqrt{2}}{2} S = \frac{\sqrt{2}}{2} \qquad \Rightarrow \mathbf{k}^{(2)} = \frac{(2in^2)(30 \times 10^6 \text{psi})}{240\sqrt{2}in} \begin{bmatrix} 1 & 1 & -1 & -1 \\ 1 & 1 & -1 & -1 \\ -1 & -1 &$
element 3:	$C = 1 S = 0 \qquad \Rightarrow \mathbf{k}^{(3)} = \frac{(2 i n^2)(30 \times 10^6 psi)}{120 i n} \begin{bmatrix} 1 & 0 & -1 & 0 \\ 0 & 0 & 0 & 0 \\ -1 & 0 & 1 & 0 \\ 0 & 0 & 0 & 0 \end{bmatrix}^{lb'_{in}}$

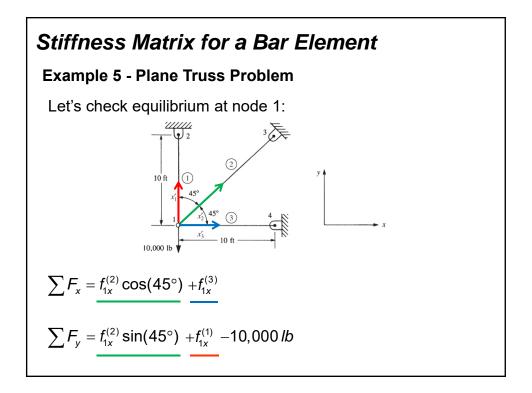


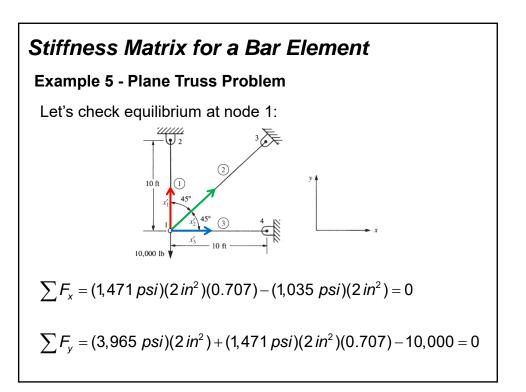


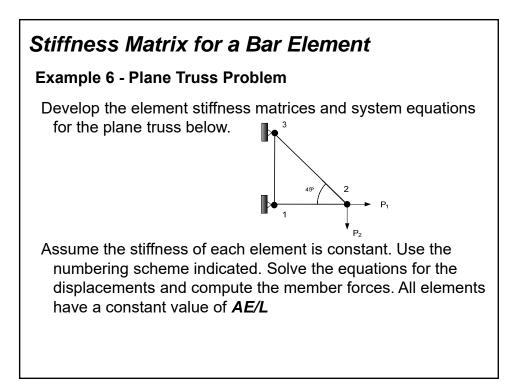


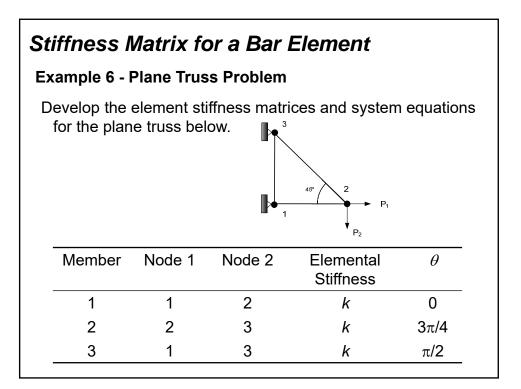
Stiffness Matrix for a Bar Element						
Example 5 - Plane Truss Problem						
Element	Node 1	Node 2	θ	С	S	
1	1	2	90°	0	1	
2	1	3	45°	0.707	0.707	
3	1	4	0°	1	0	
$\sigma = \frac{E}{L} \left[-Cu_{1} - Sv_{1} + Cu_{2} + Sv_{2} \right]$ element 1 $\sigma^{(1)} = \frac{30 \times 10^{6}}{120} \left[-v_{1} \right] = 3,965 \ psi$						
<i>element</i> 2 $\sigma^{(2)} = -\frac{30 \times 10^6}{120} [(0.707)u_1 + (0.707)v_1] = 1,471 psi$						











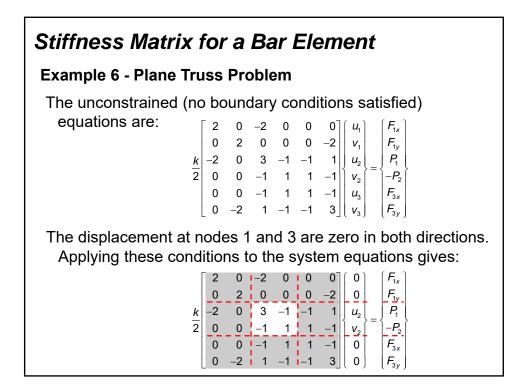
Sti	ffness N	latrix f	or a Bar	Element	
Ex	ample 6 - F	Plane Trus	ss Problem		
	ompute the general forr	n of the m	atrix is:	atrix for each o	element. The
		[C^2 CS	$-C^2$ $-CS$	
		, AE	CS S ²	$-CS -S^2$	
		$\kappa =L$	$-C^2$ $-CS$	C^2 CS	
			$-CS -S^2$	$ \begin{array}{ccc} -C^2 & -CS \\ -CS & -S^2 \\ C^2 & CS \\ CS & S^2 \end{array} $	
-	Member	Node 1	Node 2	Elemental Stiffness	θ
-	1	1	2	k	0
	2	2	3	k	3π/4
	3	1	3	k	π/2
-					

Stiffness I Example 6 - I			Element	
For element		$\begin{bmatrix} u_{1} & v_{1} & u_{2} \\ 1 & 0 & -1 \\ 0 & 0 & 0 \\ -1 & 0 & 1 \\ 0 & 0 & 0 \end{bmatrix}$	$ \begin{array}{c} v_{2} \\ 0 \\ 0 \\ 0 \\ $	
Member	Node 1	Node 2	Elemental Stiffness	θ
1	1	2	k	0
2	2	3	k	3π/4
3	1	3	k	π/2

Stiffness I Example 6 - I			Element	
For element		$\begin{array}{cccccccccccccccccccccccccccccccccccc$	$ \begin{array}{cccc} $	
Member	Node 1	Node 2	Elemental Stiffness	θ
1	1	2	k	0
I				
2	2	3	k	3π/4

Stiffness I Example 6 - I				
For element	•••	$\begin{bmatrix} u_1 & v_1 & u_3 \\ 0 & 0 & 0 \\ 0 & 1 & 0 \\ 0 & 0 & 0 \\ 0 & -1 & 0 \end{bmatrix}$	$ \begin{array}{c} v_{3} \\ 0 \\ -1 \\ V_{1} \\ 0 \\ u_{3} \\ 1 \\ V_{3} \end{array} $	
Member	Node 1	Node 2 Elemental Stiffness		θ
1	1	2 <i>k</i>		0
2	2	3	k	3π/4
3	1	3	k	π/2

Stiffness Matrix for a Bar Element **Example 6 - Plane Truss Problem** Assemble the global stiffness matrix by superimposing the elemental global matrices. *u*₁ *v*₁ u_2 v_2 u₃ v₃ 2 0 -2 0 0 0 U_1 element 1 2 element 2 0 0 0 0 -2 *V*₁ element 3 3 $\mathbf{K} = \frac{k}{2}$ -2 0 -1 -1 1 U_2 0 0 -1 1 1 -1 V_2 0 -1 1 0 1 -1 U_3 -2 0 1 -1 3 V_3 1



Example 6 - Plane Truss Problem

Applying the boundary conditions to the system equations gives:

$$\frac{k}{2} \begin{bmatrix} 3 & -1 \\ -1 & 1 \end{bmatrix} \begin{bmatrix} u_2 \\ v_2 \end{bmatrix} = \begin{bmatrix} P_1 \\ -P_2 \end{bmatrix}$$

Solving this set of equations is fairly easy. The solution is:

$$u_2 = \frac{P_1 - P_2}{k}$$
 $v_2 = \frac{P_1 - 3P_2}{k}$

Example 6 - Plane Truss Problem

Using the force-displacement relationship the force in each member may be computed.

Member (element) 1:

$$C = 1 \quad S = 0$$

$$\begin{cases} f_{1x} \\ f_{1y} \\ f_{2x} \\ f_{2y} \end{cases} = k \begin{bmatrix} Cu_{1} + Sv_{1} - Cu_{2} - Sv_{2} \\ 0 \\ -Cu_{1} - Sv_{1} + Cu_{2} + Sv_{2} \\ 0 \end{bmatrix}$$

$$f_{1x} = k (-Cu_{2}) = k \left(-\frac{P_{1} - P_{2}}{k} \right) = -(P_{1} - P_{2}) \qquad f_{y1} = 0$$

$$f_{2x} = k (Cu_{2}) = k \left(\frac{P_{1} - P_{2}}{k} \right) = P_{1} - P_{2} \qquad f_{y2} = 0$$

Stiffness Matrix for a Bar Element

Example 6 - Plane Truss Problem

Using the force-displacement relationship the force in each member may be computed.

Member (element) 2:

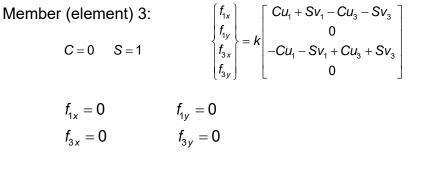
$$C = -\frac{1}{\sqrt{2}} \quad S = \frac{1}{\sqrt{2}} \quad \begin{cases} f_{2x} \\ f_{2y} \\ f_{3x} \\ f_{3y} \end{cases} = k \begin{bmatrix} Cu_2 + Sv_2 - Cu_3 - Sv_3 \\ 0 \\ -Cu_2 - Sv_2 + Cu_3 + Sv_3 \\ 0 \end{bmatrix}$$

$$f_{2x} = k (Cu_2 + Sv_2) \quad = k \left[\left(\frac{P_1 - P_2}{k} \right) \left(-\frac{1}{\sqrt{2}} \right) + \left(\frac{P_1 - 3P_2}{k} \right) \left(\frac{1}{\sqrt{2}} \right) \right] = -\sqrt{2}P_2$$

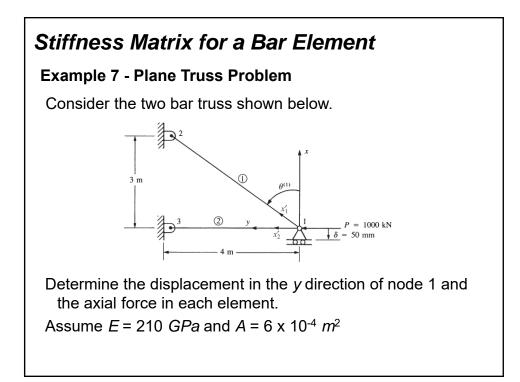
$$f_{3x} = k (-Cu_2 - Sv_2) \quad = k \left[\left(\frac{P_1 - P_2}{k} \right) \left(\frac{1}{\sqrt{2}} \right) + \left(\frac{P_1 - 3P_2}{k} \right) \left(-\frac{1}{\sqrt{2}} \right) \right] = \sqrt{2}P_2$$

Example 6 - Plane Truss Problem

Using the force-displacement relationship the force in each member may be computed.



The solution to this simple problem can be readily checked by using simple static equilibrium equations.



Example 7 - Plane Truss Problem

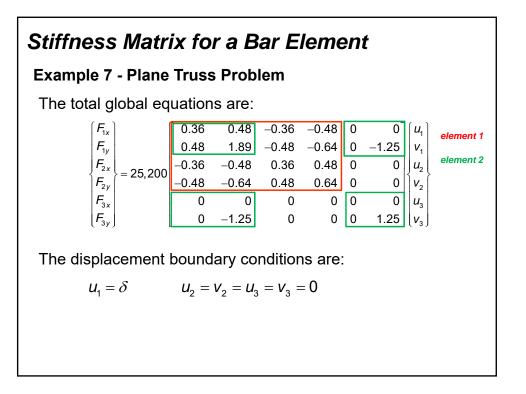
The global elemental stiffness matrix for *element 1* is:

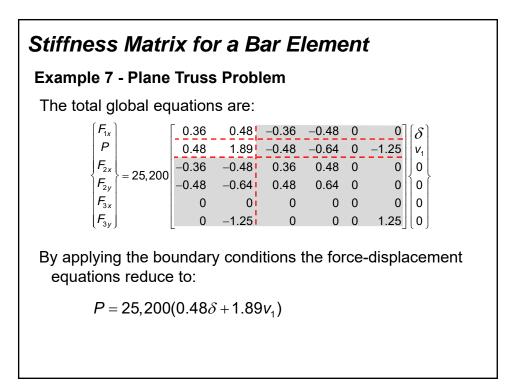
$\cos \theta^{(1)} = \frac{3}{5} = 0.6$		0.36	0.48	-0.36	-0.48]
5	$\mathbf{k}^{(1)} = \frac{210 \times 10^6 (6 \times 10^{-4})}{5}$	0.48	0.64	-0.48	-0.64
(1) 4	K ¹ = <u>5</u>	-0.36	-0.48	0.36	0.48
$\sin\theta^{(1)}=\frac{4}{5}=0.8$		0.48	-0.64	0.48	0.64

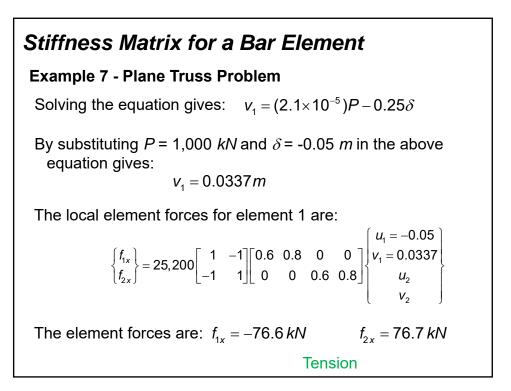
Simplifying the above expression gives:

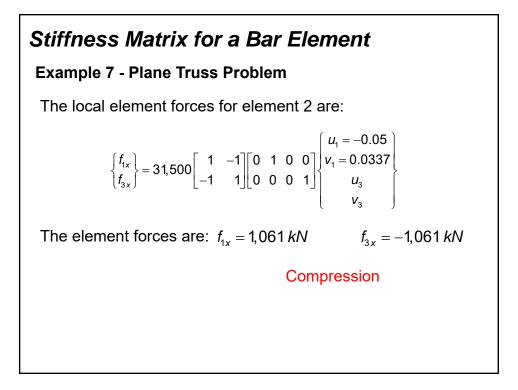
 $\mathbf{k}^{(1)} = 25,200 \begin{bmatrix} u_1 & v_1 & u_2 & v_2 \\ 0.36 & 0.48 & -0.36 & -0.48 \\ 0.48 & 0.64 & -0.48 & -0.64 \\ -0.36 & -0.48 & 0.36 & 0.48 \\ -0.48 & -0.64 & 0.48 & 0.64 \end{bmatrix}$

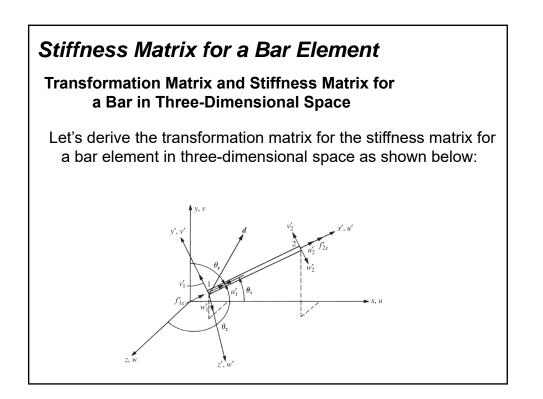
Stiffness Matrix for a Bar Element					
Example 7 - Plane Truss Problem					
The global elemental stiffness matrix for <i>element 2</i> is:					
$\cos \theta^{(2)} = 0$ $\sin \theta^{(2)} = 1$ $\mathbf{k}^{(2)} = \frac{(210 \times 10^{6})(6 \times 10^{-4})}{4} \begin{bmatrix} 0 & 0 & 0 & -0 \\ 0 & 1 & 0 & -1 \\ 0 & 0 & 0 & 0 \\ 0 & -1 & 0 & 1 \end{bmatrix}$					
Simplifying the above expression gives:					
$\mathbf{k}^{(2)} = 25,200 \begin{bmatrix} u_1 & v_1 & u_3 & v_3 \\ 0 & 0 & 0 & 0 \\ 0 & 1.25 & 0 & -1.25 \\ 0 & 0 & 0 & 0 \\ 0 & -1.25 & 0 & 1.25 \end{bmatrix}$					

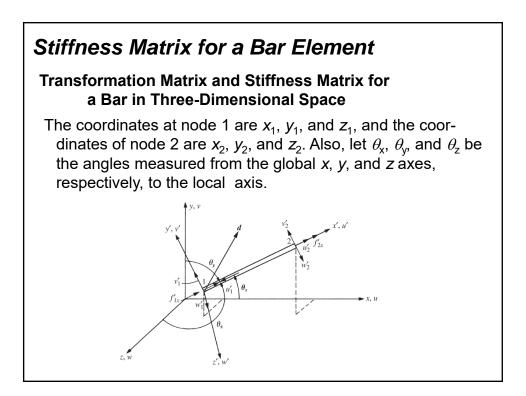


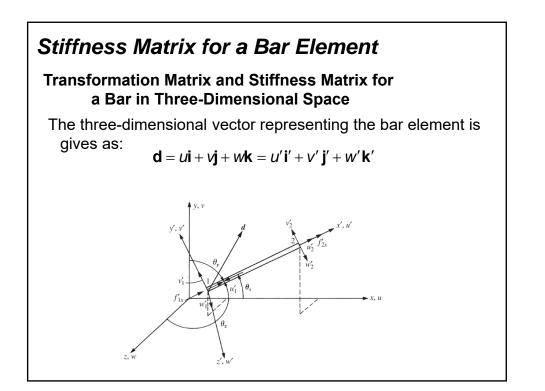












Transformation Matrix and Stiffness Matrix for a Bar in Three-Dimensional Space

Taking the dot product of the above equation with i' gives:

 $U(\mathbf{i} \cdot \mathbf{i}') + V(\mathbf{j} \cdot \mathbf{i}') + W(\mathbf{k} \cdot \mathbf{i}') = U'$

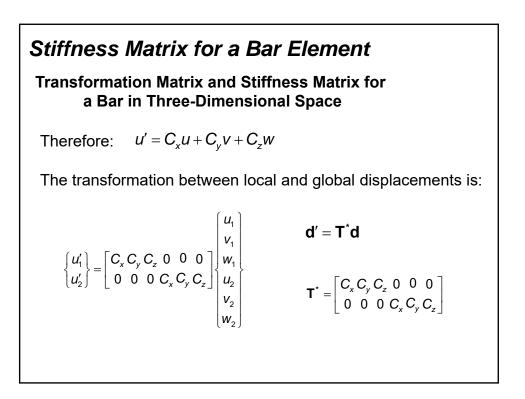
By the definition of the dot product we get:

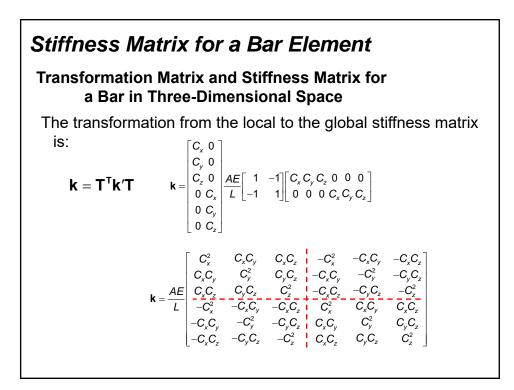
$$\mathbf{i} \cdot \mathbf{i}' = \frac{X_2 - X_1}{L} = C_x$$
 $\mathbf{j} \cdot \mathbf{i}' = \frac{Y_2 - Y_1}{L} = C_y$ $\mathbf{k} \cdot \mathbf{i}' = \frac{Z_2 - Z_1}{L} = C_z$

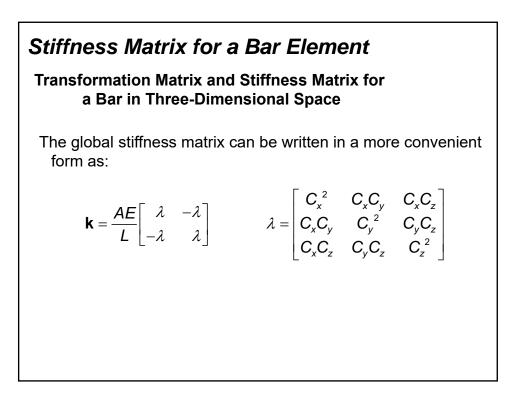
where $L = \sqrt{(x_2 - x_1)^2 + (y_2 - y_1)^2 + (z_2 - z_1)^2}$

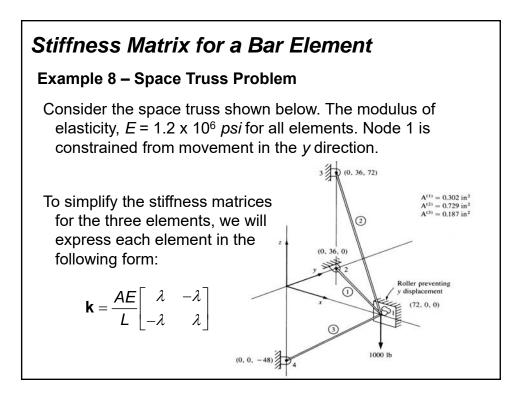
 $C_{x} = \cos \theta_{x} \qquad C_{y} = \cos \theta_{y} \qquad C_{z} = \cos \theta_{z}$

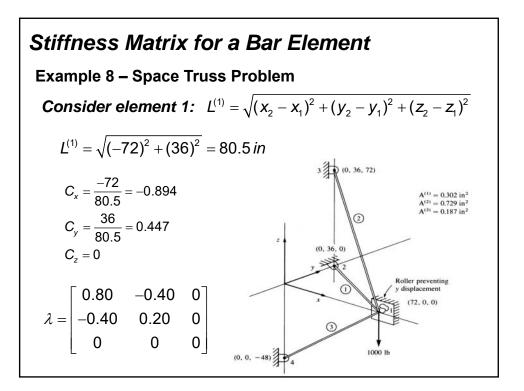
where C_x , C_y , and C_z are projections of i' on to i, j, and k, respectively.

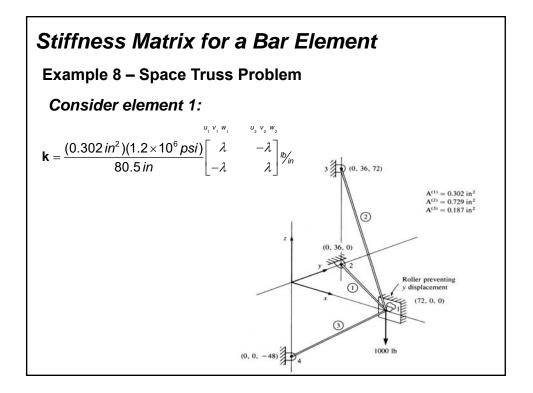


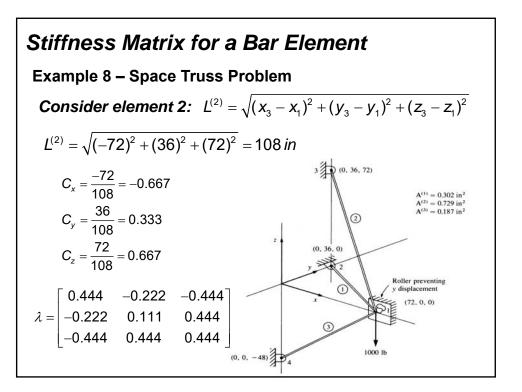


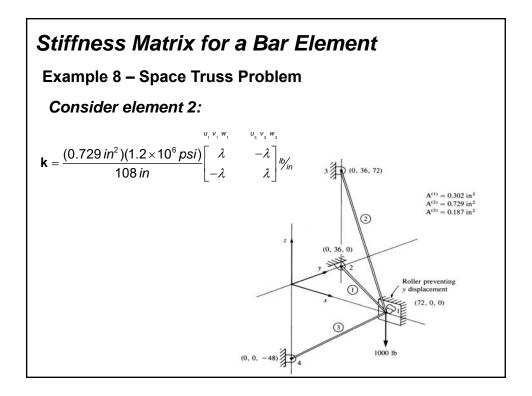


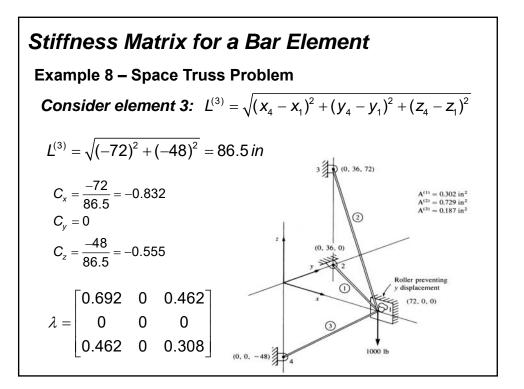


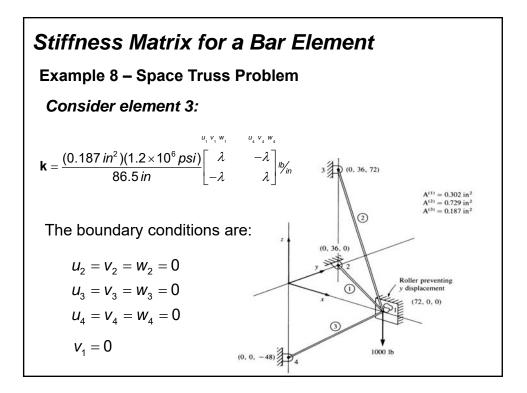


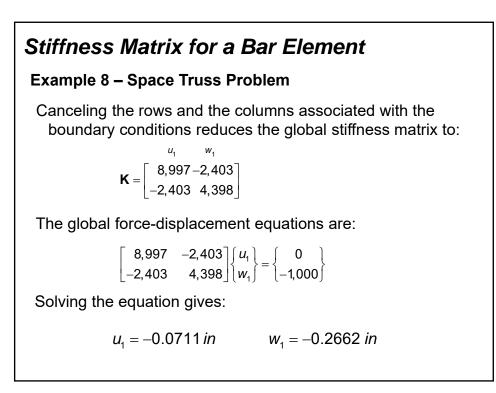


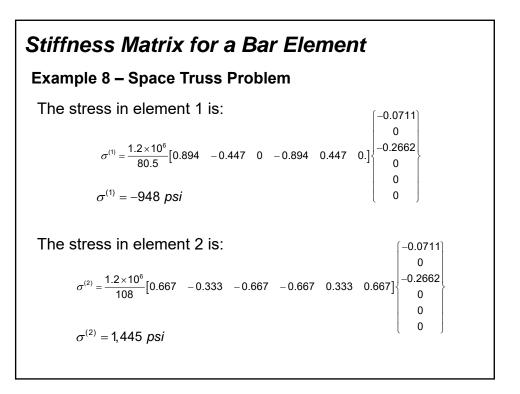


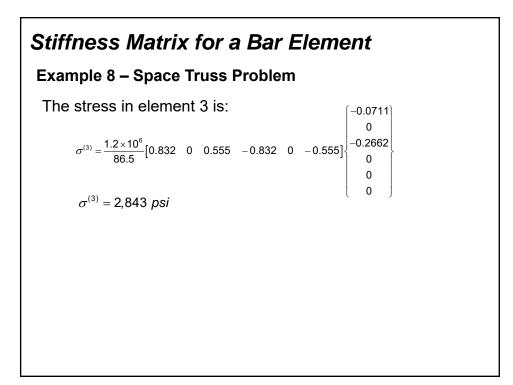


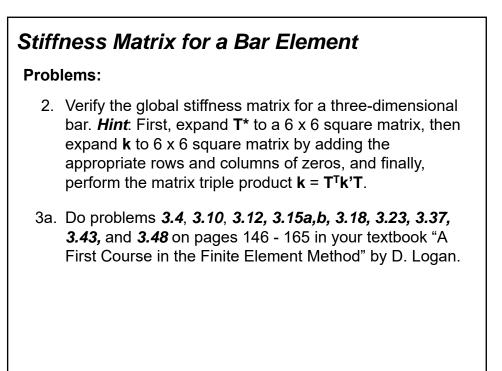












End of Chapter 3a