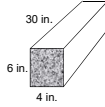


Proportioning Concrete

- Determine the amount of cement, fine aggregate, coarse aggregate and water required to mix and construct **three** beams, each having the dimensions shown in the figure below.



- Include a "make-sure-you-have-enough" factor of 1.5 in your mix calculations.
- Assume a w/c ratio of 0.4 and a mix design of 1 : 1.5 : 2. Assume that concrete weight 145 lb./ft.³. All weights should be reported in 0.05 lb. increments (just like in lab).

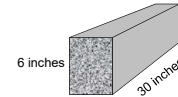
Proportioning Concrete

- The volume of a beam is:

$$Volume_{Beam} = WHL$$

where **W** is the width, **H** is the height, and **L** is the length of the beam

- The beams are 6 inches in height and 30 inches in length



Proportioning Concrete

- How much concrete do we need to make to 3 beams?

$$Volume_{Beam} = 3(4\text{ in})(6\text{ in})(30\text{ in}) = 2,160\text{ in}^3$$

Since we need 3 beams

$$Volume_{Beam} = 2,160\text{ in}^3 \left(\frac{1\text{ ft}^3}{(12\text{ in})^3} \right) = \frac{2,160\text{ in}^3\text{ ft}^3}{1,728\text{ in}^3} = 1.25\text{ ft}^3$$

Proportioning Concrete

- Next, apply the "make sure you have enough" factor

$$Volume_{Total} = (1.25\text{ ft}^3) \times MSYHEF$$

Make sure you have enough factor

$$Volume_{Total} = (1.25\text{ ft}^3) \times 1.5 = 1.88\text{ ft}^3$$

Proportioning Concrete

- Next, we need to convert this volume to an equivalent weight of concrete

$$Weight_{concrete} = 1.88\text{ ft}^3 \left(\frac{145\text{ lb.}}{\text{ft}^3} \right) = 271.88\text{ lb.}$$

- To compute the amount of each component required for this mix, use the ratio of the each component to the sum of all components
- For a 1 : 1.5 : 2 mix, the weight of cement required is 1/4.5 of the total weight

$$Weight_{cement} = \left(\frac{1}{4.5} \right) \times 271.88\text{ lb.} = 60.40\text{ lb.}$$

Proportioning Concrete

- Next, we need to convert this volume to an equivalent weight of concrete

$$Weight_{concrete} = 1.88\text{ ft}^3 \left(\frac{145\text{ lb.}}{\text{ft}^3} \right) = 271.88\text{ lb.}$$

- To compute the amount of each component required for this mix, use the ratio of the each component to the sum of all components
- For a 1 : 1.5 : 2 mix, the weight of fine aggregate required is 1.5/4.5 of the total weight

$$Weight_{fine\text{ agg.}} = \left(\frac{1.5}{4.5} \right) \times 271.88\text{ lb.} = 90.65\text{ lb.}$$

Proportioning Concrete

- Next, we need to convert this volume to an equivalent weight of concrete

$$Weight_{concrete} = 1.88 \text{ ft}^3 \left(\frac{145 \text{ lb.}}{\text{ft}^3} \right) = 271.88 \text{ lb.}$$

- To compute the amount of each component required for this mix, use the ratio of the each component to the sum of all components
- For a 1 : 1.5 : 2 mix, the weight of coarse aggregate required is 2/4.5 of the total weight

$$Weight_{coarse \text{ agg.}} = \left(\frac{2}{4.5} \right) \times 271.88 \text{ lb.} = 120.85 \text{ lb.}$$

Proportioning Concrete

- Next, we need determine the amount of water required
- The weight of water is specified by the **w/c** ratio
- In this example, the **w/c** = 0.40
- For this mix, the weight of cement is 60.4 lb. Therefore, the weight of water required is:

$$Weight_{water} = 60.4 \text{ lb.} (0.40) = 24.15 \text{ lb.}$$

Proportioning Concrete

- In summary, the weight of each component in 1 : 1.5 : 2 mix with **w/c** = 0.40 is:

➤ Cement	60.40 lb.
Fine aggregate	90.65 lb.
Coarse aggregate	120.85 lb.
Water	24.15 lb.

- In the lab, we will round each weight to the nearest 0.05 lb. increment.