The volume of a concrete cylinder mold  $V_{cylinder}$  (in.<sup>3</sup>) is computed as

$$V_{cylinder} = \frac{\pi D^2 h}{4} \tag{1}$$

where *D* is the diameter of the cylinder (in.) and *h* is the height of the cylinder (in.).

The total volume of concrete  $V_{concrete}$  (in.<sup>3</sup>) required for *m* cylinders is given as

$$V_{concrete} = mV_{cylinder} \times MSYHE$$
<sup>(2)</sup>

where MSYHE is the "make sure you have enough" factor (typically 2). The total weight of concrete required  $W_{concrete}$  (lb.) is given by

$$W_{concrete} = \frac{V_{concrete}}{1,728^{\text{in.}^3/_{\text{ft.}^3}}} \times \gamma_{concrete}$$
(3)

where  $\gamma_{concrete}$  is the unit weight of concrete (typically 150 lb./ft.<sup>3</sup>).

To determine the weight of each component in a concrete mix, compute the fraction of each component in the mix ratio to the sum of the components in the mix ratio. For example, a *x:y:z* mix implies that there are *x* parts cement to *y* parts fine aggregate to *z* parts coarse aggregate. The weight (lb.) of each component in a concrete mix can be determined from the mix ratio by the following

$$W_{cement} = \frac{X}{X + Y + Z} \times W_{concrete}$$
(4)

$$W_{\text{fine aggregate}} = \frac{y}{x + y + z} \times W_{\text{concrete}}$$
(5)

$$W_{\text{coarse aggregate}} = \frac{Z}{X + Y + Z} \times W_{\text{concrete}}$$
(6)

where  $W_{cement}$ ,  $W_{fine aggregate}$ , and  $W_{coarse aggregate}$  are the weights (lb.) of cement, fine aggregate, and coarse aggregate, respectively.

The required weight of water  $W_{water}$  (lb.) for a given mix is given by

$$W_{water} = w / c(W_{cement})$$
<sup>(7)</sup>

where w/c is the water-to-cement ratio.